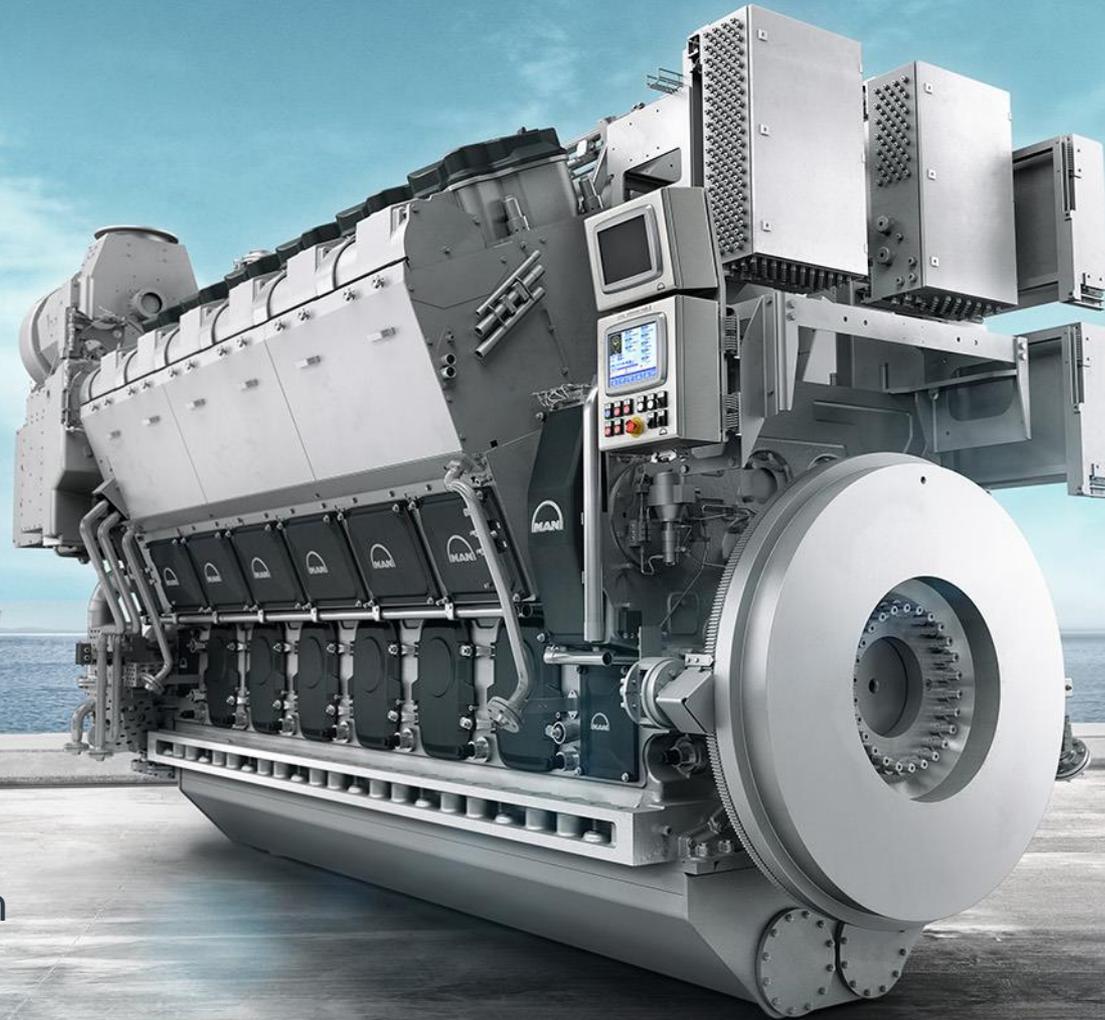


Challenges of Black Carbon determination for marine diesel engines



3rd ICCT Workshop on
Black Carbon
Peter Lauer, 07-08 September 2016

Agenda



1 Motivation

2 Methods

3 Results

4 Conclusions

5 Acknowledgements & References

Comprehensive characterization of particulate matter (PM) from marine medium speed 4-stroke diesel engines

Evaluation of various measurement methods & instruments to determine

- **Elemental Carbon (EC)**
- **Black Carbon (BC)**
- **Organic Carbon (OC)**

Evaluation & quantification of influence of

- **Different Fuels**
- **Engine Type**
- **Engine Load**

Methods

With focus on EC or BC fraction of PM



PM measurement by MAN Diesel & Turbo (MDT) according to

- **ISO-8178**
- **US-EPA Method-17 (equivalent to ISO-9096 / EN-13284 / VDI-2066)**

Subsequent analysis of PM samples for EC & OC with various methods by

- **DNV-GL**
- **Institut für Gefahrstoff-Forschung (hazard materials research) der Bergbau Berufsgenossenschaft an der Ruhr-Universität Bochum**
- **Institute for Applied Environmental Research, Air Pollution Laboratory, Stockholm University**
- **MDT**

Determination of equivalent Black Carbon (eBC) with

- **Filter Smoke Number (FSN) by MDT**
- **Multi Angle Adsorption Photometer (MAAP) by DLR [Petzold]**

Analysis of fuels performed by

- **ASG Analytik-Service Gesellschaft mbH, 86356 Neusäss, Germany**
- **MDT**

Methods

Dilution system for PM according ISO-8178



PM @ $47\pm 5^{\circ}\text{C}$ after dilution

**AVL 472 Smart Sampler
Modular GEM140**

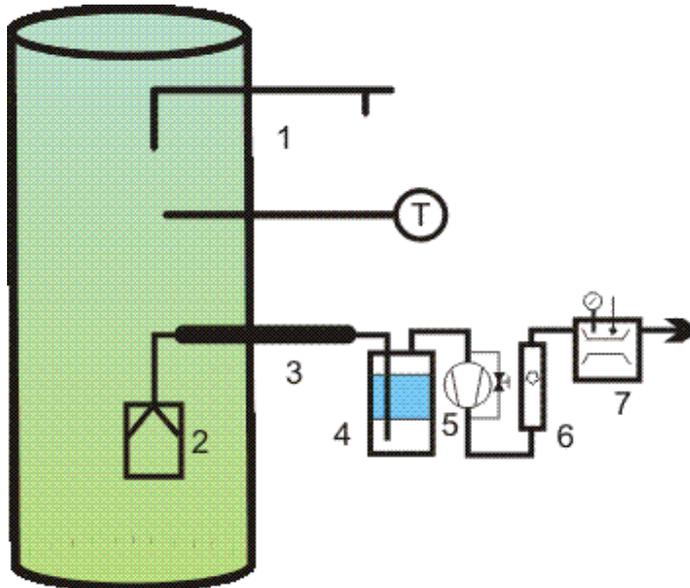
**Quartz (Pall QAO 2500) or
Teflon (Pall Emfab TX40HI20)
fiber filters**

Remark:

**Particulate measuring
according to ISO-8178 is
conclusively proven to be
effective for fuel sulfur levels
up to 0.8% only**

Methods

Hot in stack filtration for PM according US-EPA Method-17



PM @ actual exhaust gas temperature in-stack (Dust)

Paul Gothe isokinetic dust sampling system

- 1: Pitot tube
- 2: Filter device with nozzle
- 3: Suction tube
- 4: Drying tower
- 5: Gas tight pump
- 6: Flow meter
- 7: Gas meter

Quartz (Pall QAO 2500) fiber filters

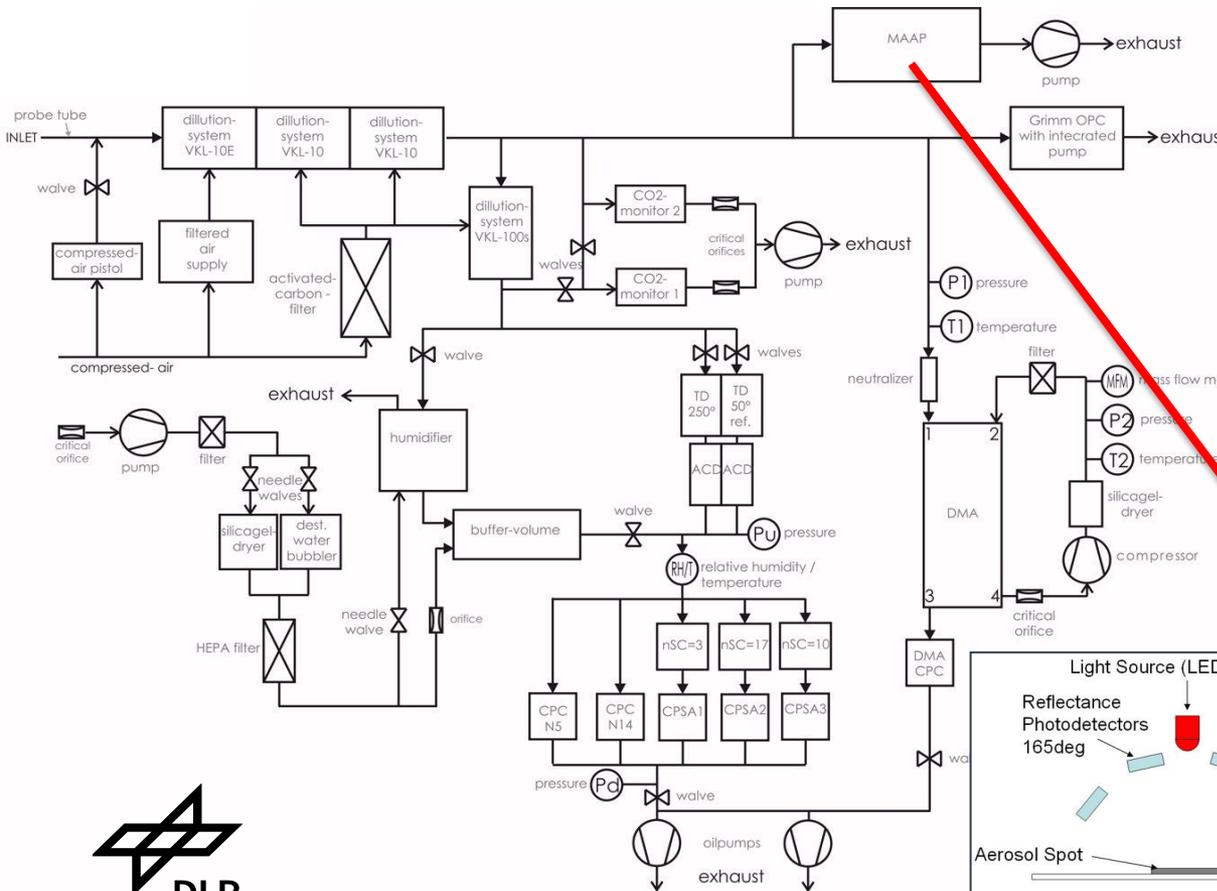
Remark:

Dust measuring according to VDI-2066 is conclusively proven for dry flue gases only



Methods

DLR mobile aerosol measurement system [Petzold]

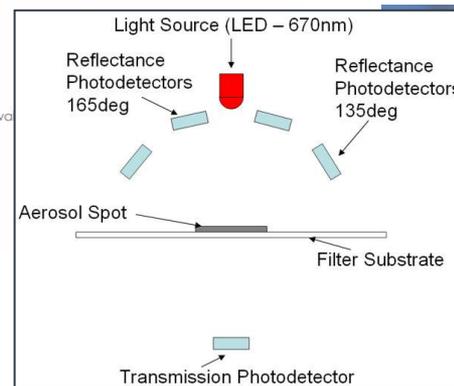


Thermo Scientific 5012

670 nm wavelength

Remark:

For ambient atmosphere, dilution required for direct exhaust gas measurement



Methods

AVL 415-SE filter smoke number FSN according ISO-10054

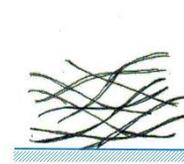
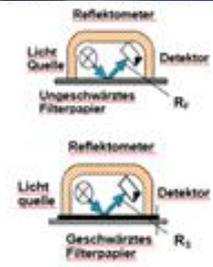
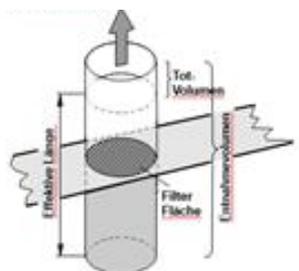


AVL 415-SE

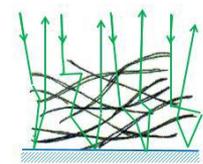
Highest sensitivity @ 550-600 nm wavelength

Remark:

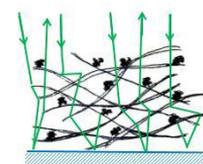
Light scattering is of no influence due to reflection of scattered light from white reflection plate identical to clean filter, operates on undiluted exhaust gas



FSN Filter paper with White value plate



Multiple light reflection and refraction in the empty FSN filter



Light reflection and adsorption in the loaded FSN Filter paper
 Light scattered by the particles is re-directed equivalently to the incoming light

Methods

EC / OC analyzing methods



Coulometric methods from PM or Dust sample:

BGI 505-44: Thermodesorption of OC @ 500°C in N₂, subsequent thermodesorption of EC @ 650-800°C in O₂

VDI-2465-1: filter-split, ½ filter: Thermodesorption of TC @ 650°C in O₂
½ filter: Toluene-Propanol extraction & thermodesorption of OC @ 500°C in N₂, subsequent thermodesorption of EC @ 650°C in O₂

NIOSH-5040: multi-stage thermo-optical method

VDI-2465-2: Thermodesorption of OC @ 80-620°C in He, subsequent thermodesorption of EC @ 300-700°C in O₂

DNV-GL in-house: Improved VDI-2465-2 after extraction & thermodesorption of OC @ 700°C & subsequent EC @ 850°C, see also [IMO PPR 1/8/4]

Optical methods:

AVL-415 /-S/-SE: Filter Smoke Number (FSN)

heated: $eBC [mg/m^3] = 1 / 0.405 \times 5.32 \times FSN \times e^{0.3062 \times FSN}$

unheated: $eBC [mg/m^3] = 1 / 0.405 \times 4.95 \times FSN \times e^{0.38 \times FSN}$

Thermo-5012: Multi Angle Absorption Photometer (MAAP) for ambient atmospheric BC

Methods

Fuel properties

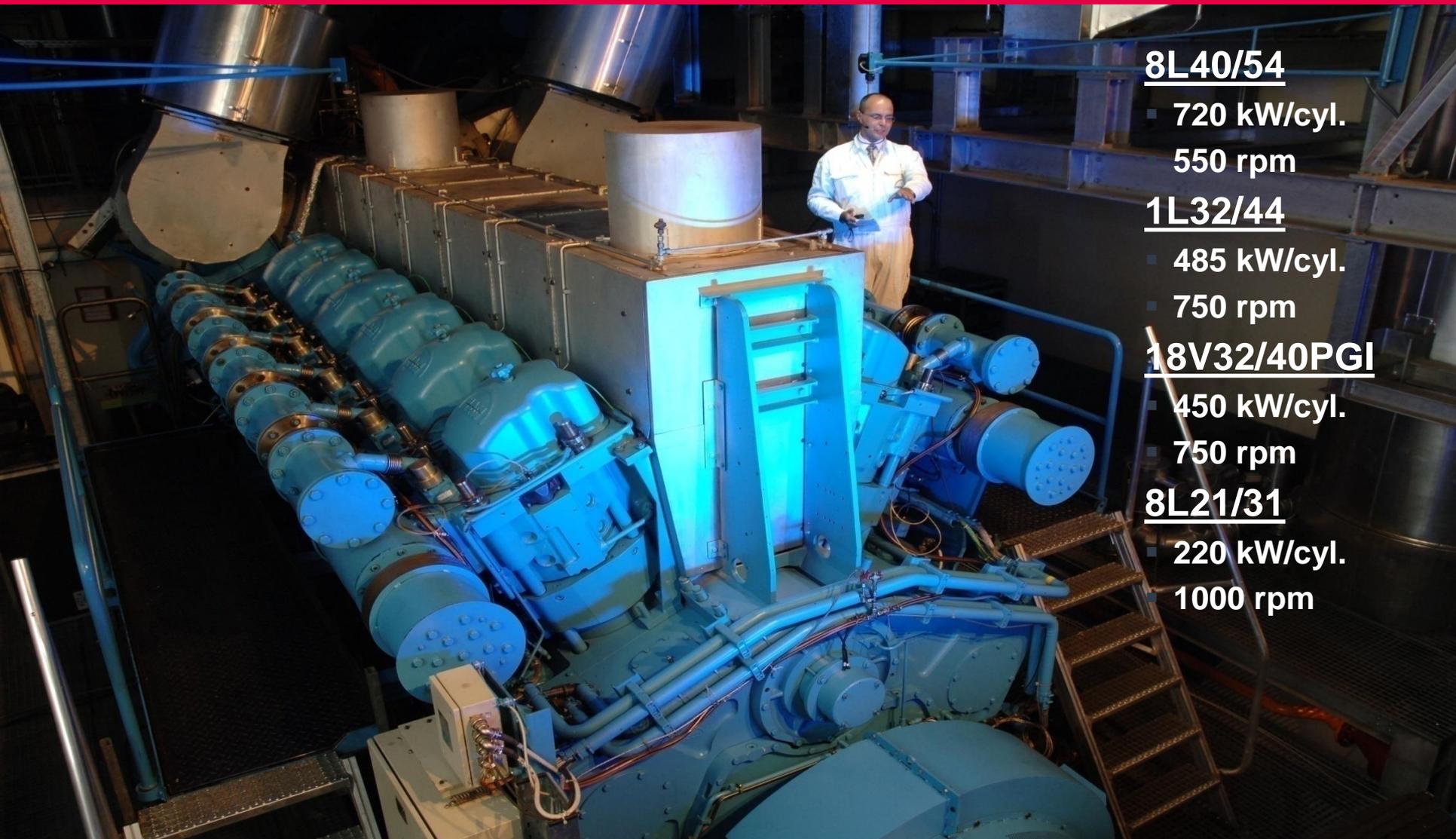


Fuel	Marine Diesel Oil (MDO)	Palm Oil	Animal Fat	Heavy Fuel Oil (HFO)	Marine Gas Oil (MGO)	EN-590	Natural Gas
Test engine	8L40/54	1L32/44	1L32/44	1L32/44	1L32/44	8L21/31	18V32/40PGI
Category	Distillate	Renewable	Renewable	Residue	Distillate	Distillate	H-Gas
Type / origin	DM-B grade	Vegetable	Animal	RM grade	DM-A grade	ULSD	Russian
Viscosity [mm ² /s]	6.2 @ 40°C	29 @ 50°C	31 @ 50°C	719 @ 50°C	2.6 @ 40°C	2.7@40°C	-
Density @ 15 °C [kg/m ³]	879	916	914	982	838	838	0.73
Hydrogen [% mass]	12.22	11.00	11.20	10.45	12.72	14.2	98.1% Methane
Carbon [% mass]	85.53	77.30	77.00	86.94	87.08	85.3	0.02% CO ₂
Sulfur [% mass]	2.15	7.2 ppm	2.8 ppm	2.17	<0.1	10.9 ppm	10 ppm *)
Nitrogen [% mass]	0.10	-	-	0.42	<0.1	-	0.84%
Oxygen [% mass]	-	11.50	11.60	-	-	-	-
Ash [% mass]	0.01	0.0016	0.0017	0.017	0.0011	<0.005	-
PAH [% mass]	12.4	-	-	-	-	2.6	-
Lower Heat Value [kJ/kg]	42,077	37,144	37,292	40,435	42,966	42,692	49,266
Wobbe Index [kWh/Nm ³]	-	-	-	-	-	-	14.74
Methane number [-]	-	-	-	-	-	-	93

Note: *) 20 mg/m³ odorant C₄H₈S Tetrahydrothiophene (THT)

Methods

Test engines



8L40/54

- 720 kW/cyl.
- 550 rpm

1L32/44

- 485 kW/cyl.
- 750 rpm

18V32/40PGI

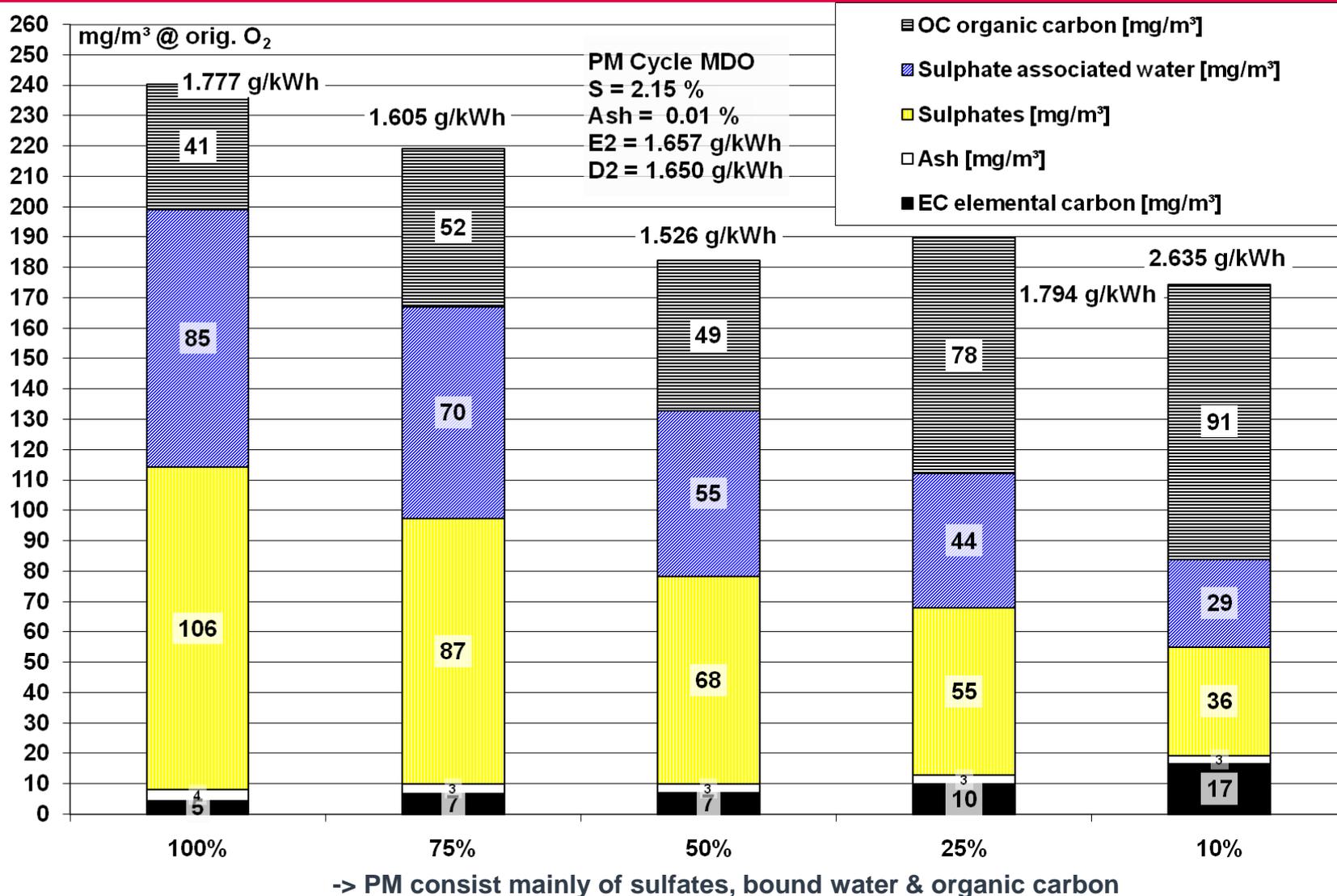
- 450 kW/cyl.
- 750 rpm

8L21/31

- 220 kW/cyl.
- 1000 rpm

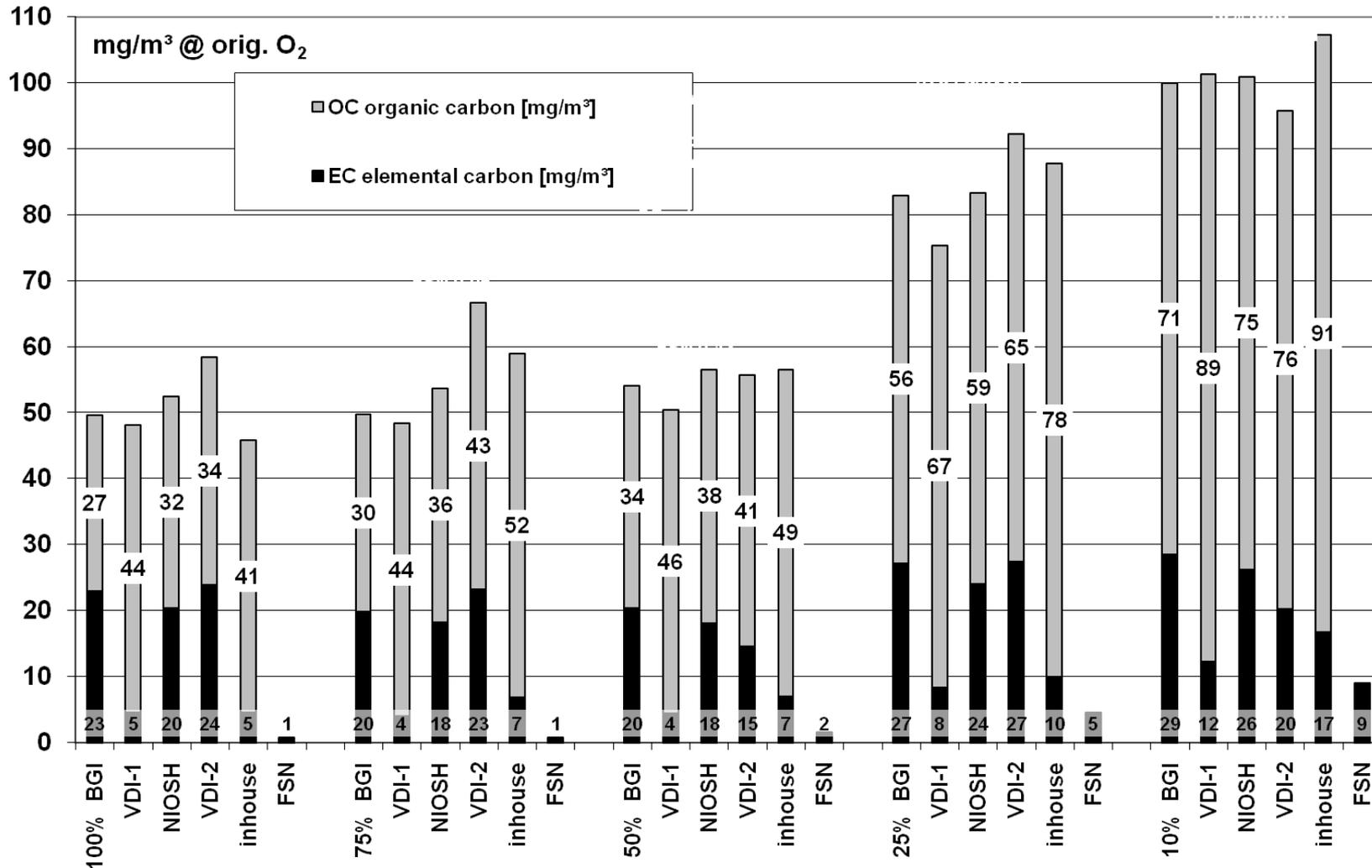
Results

PM emission & composition 40/54 test engine MDO



Results

EC/OC results for various analytical methods 40/54 MDO

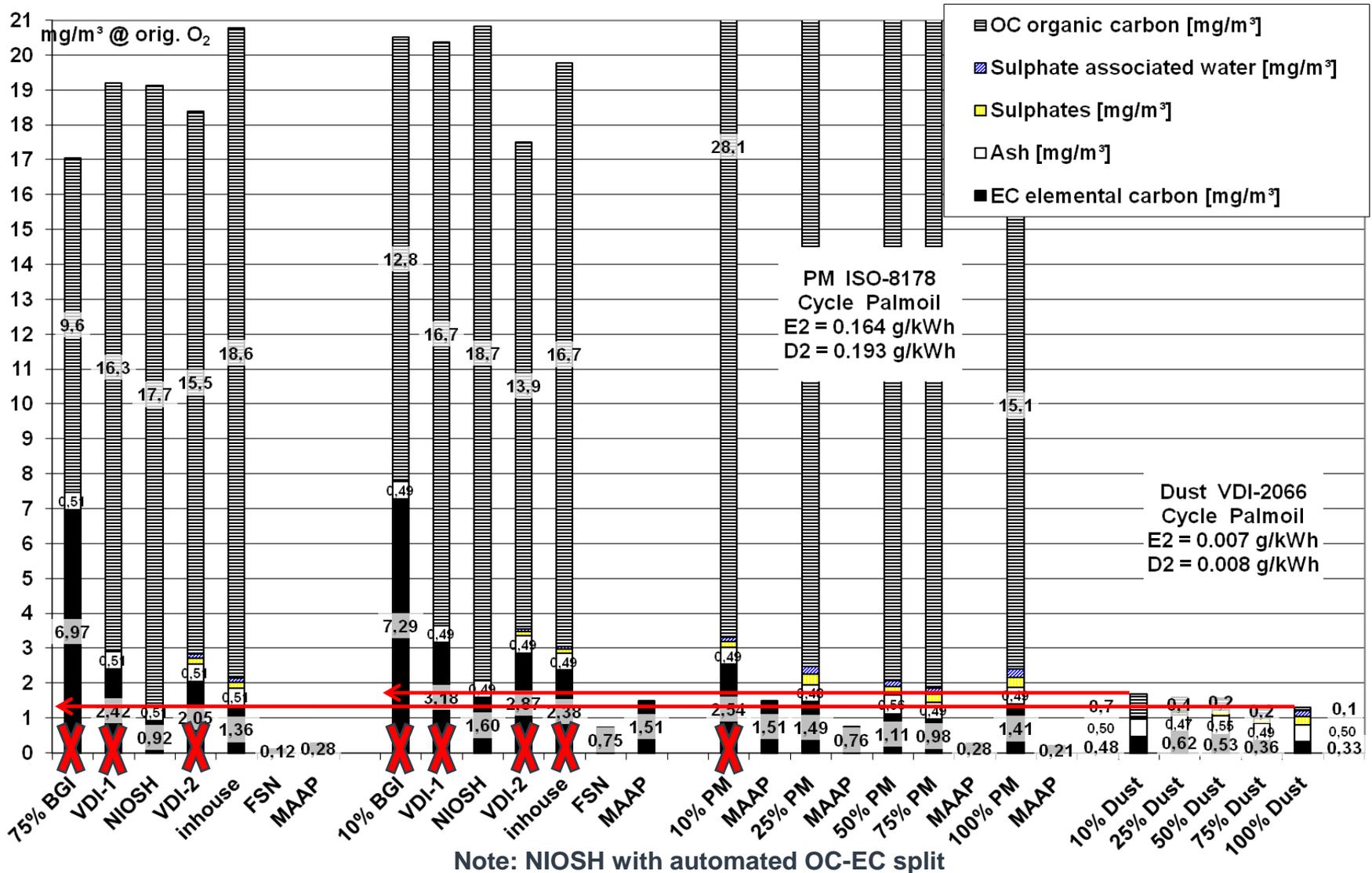


-> Large differences between methods

Note: NIOSH with manual OC-EC split

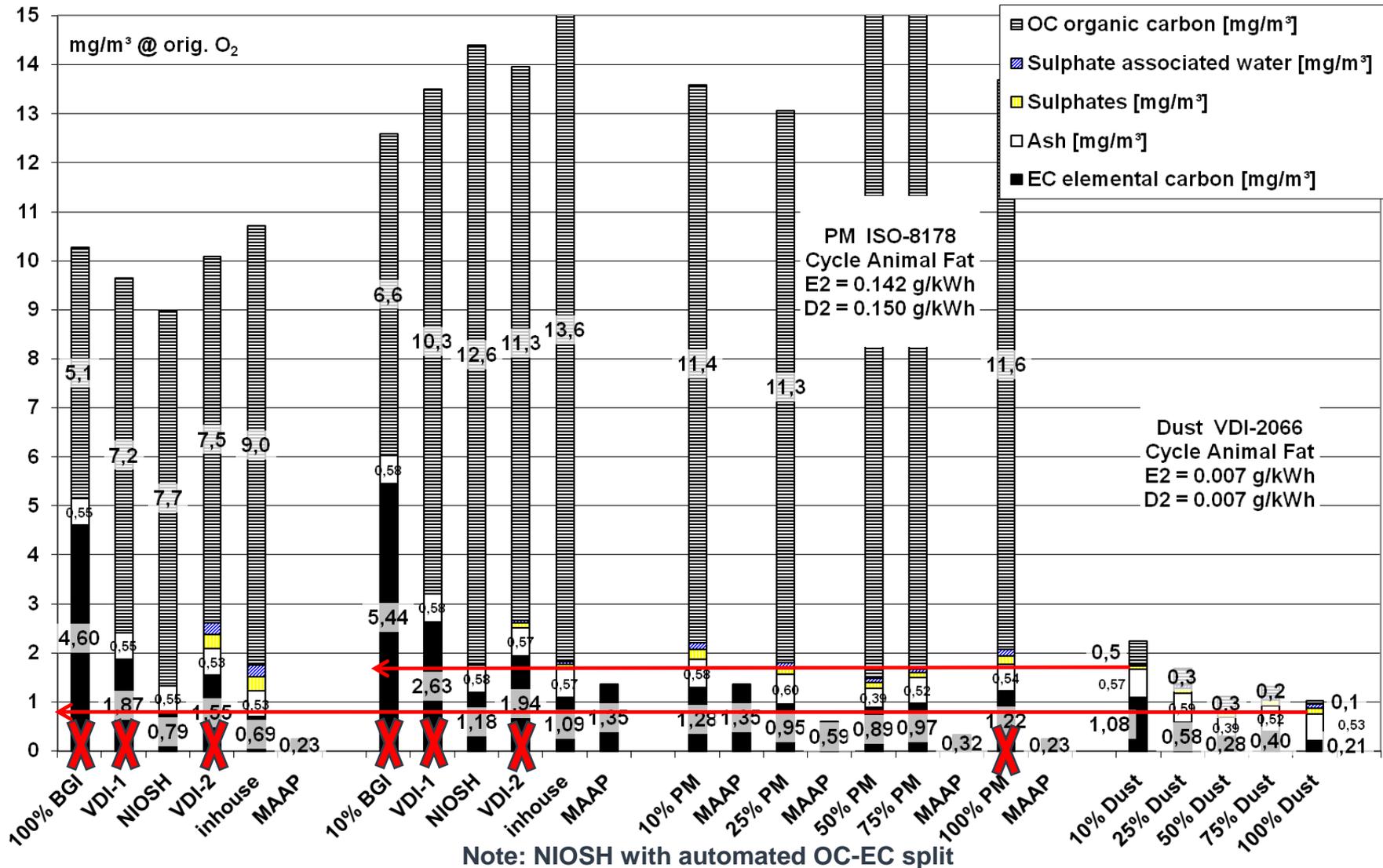
Results

Excluding methods by cross-referencing 32/44 palm oil



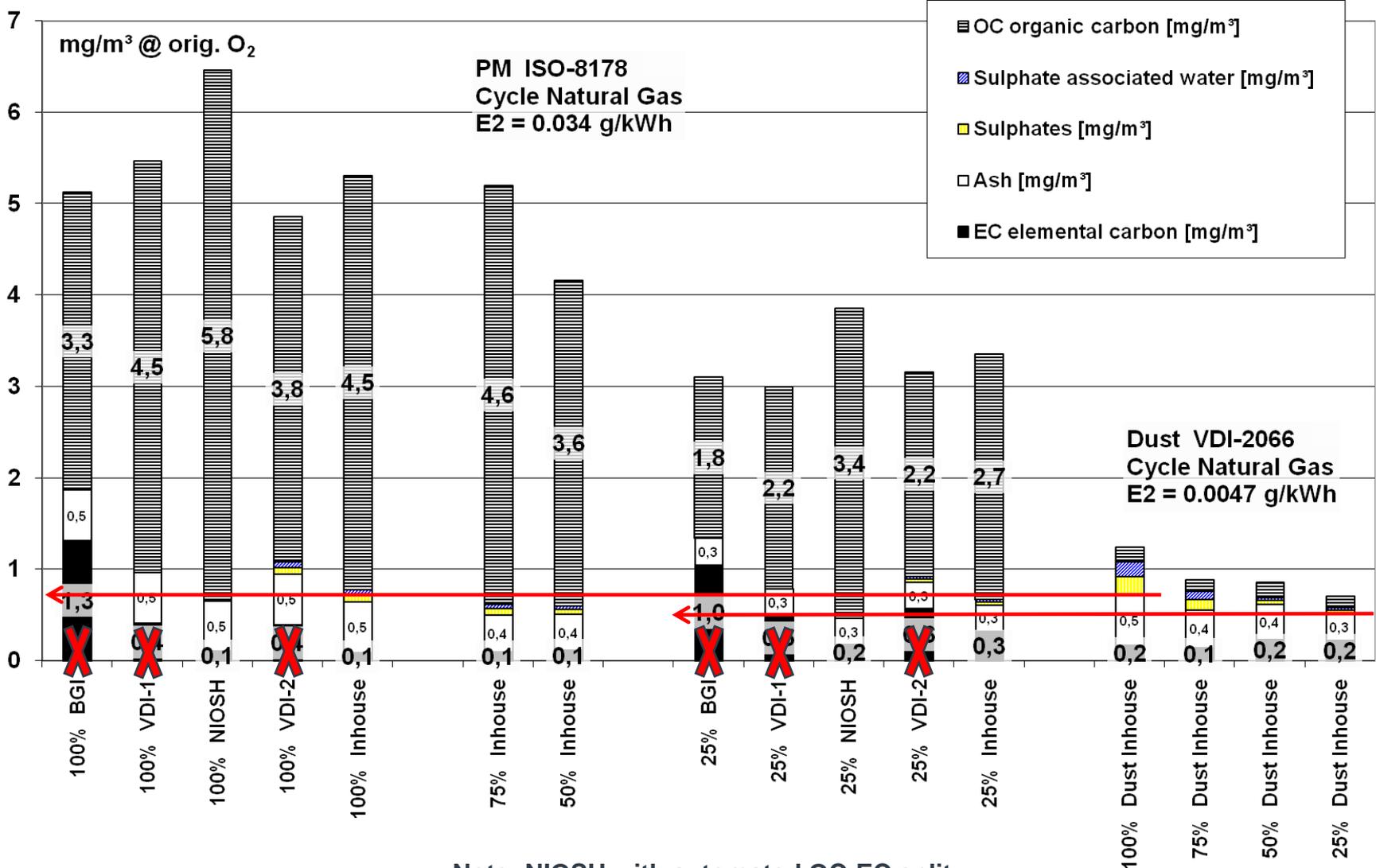
Results

Excluding methods by cross-referencing 32/44 animal fat



Results

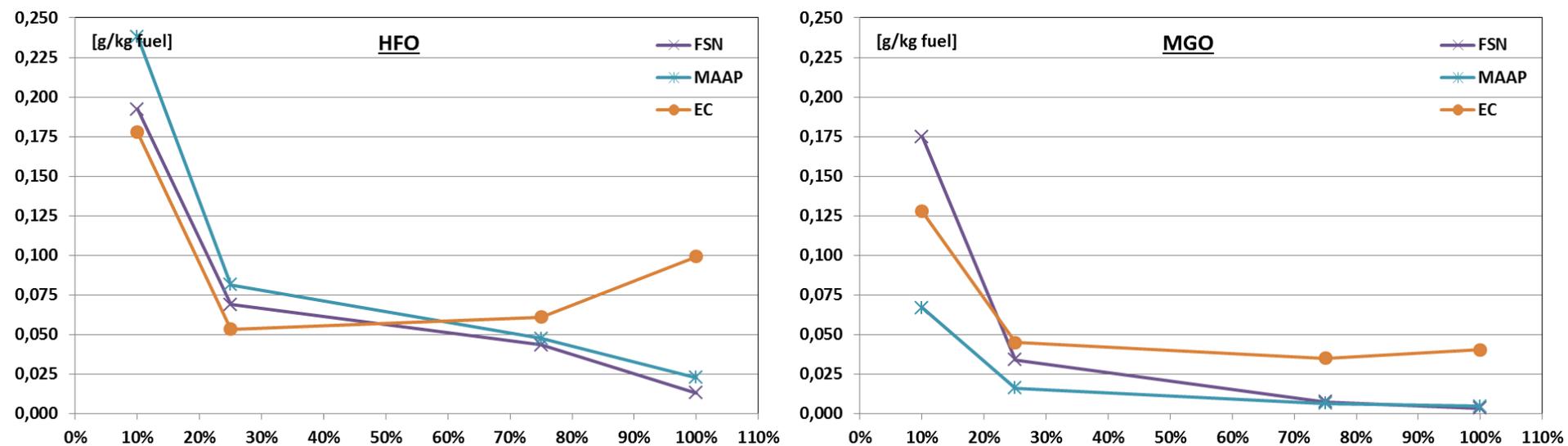
Excluding methods by cross-referencing 32/40PGI Gas



Note: NIOSH with automated OC-EC split

Results

Range of emission factors FSN vs. MAAP vs. EC, 32/44



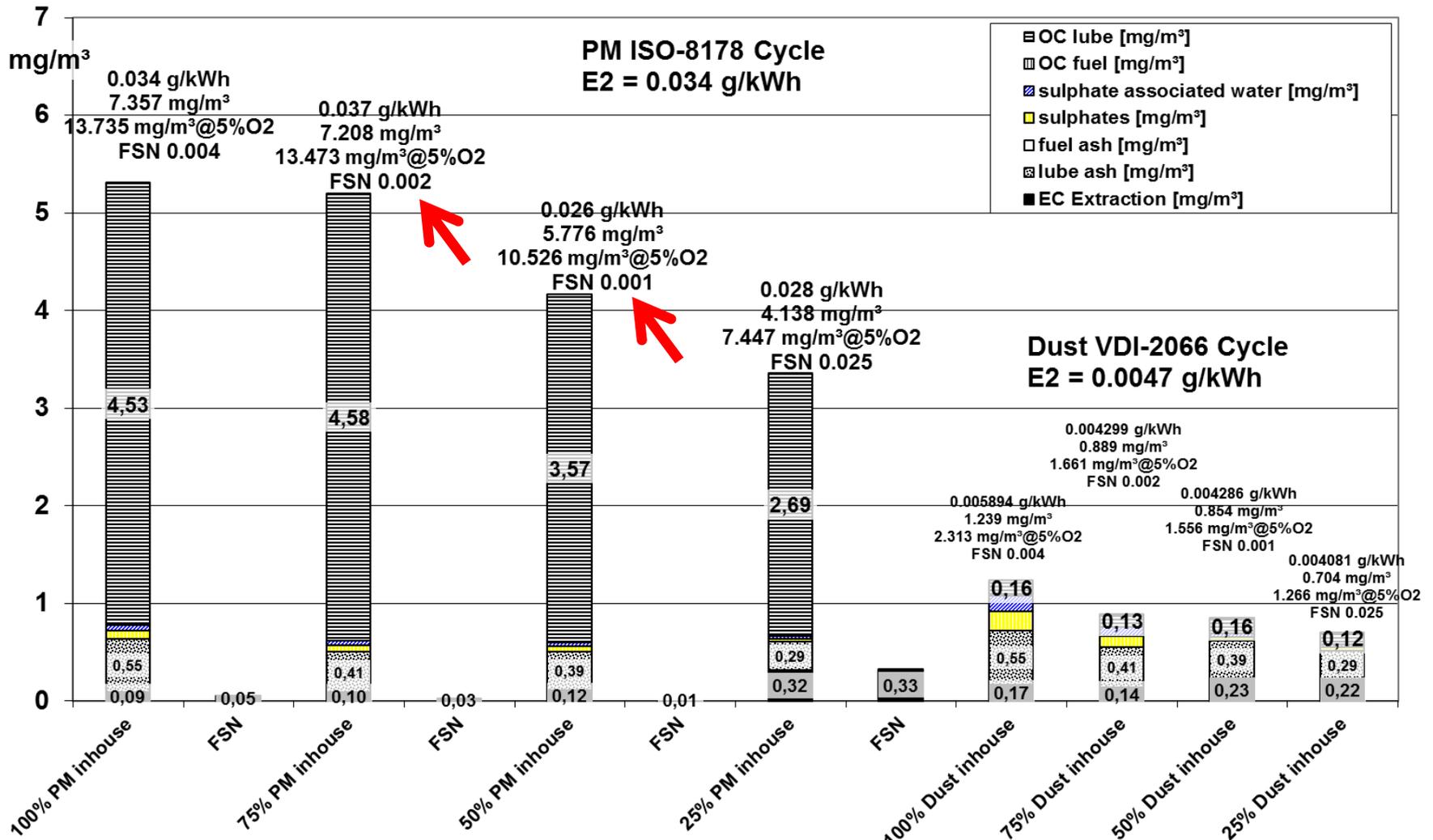
Resulting BC emission factor for medium speed 32/44 diesel engine, mean \pm standard deviation of all FSN & MAAP & in-house EC for HFO & MGO, is 0.069 \pm 0.065 (24 points)

-> Is such a single value of any significance?

BC emission factors for fossil fuels in this study do not correspond to values given in [Lack] for slow 0.41 ± 0.27 , medium 0.97 \pm 0.66, and high 0.36 ± 0.23 speed diesel engines

Results

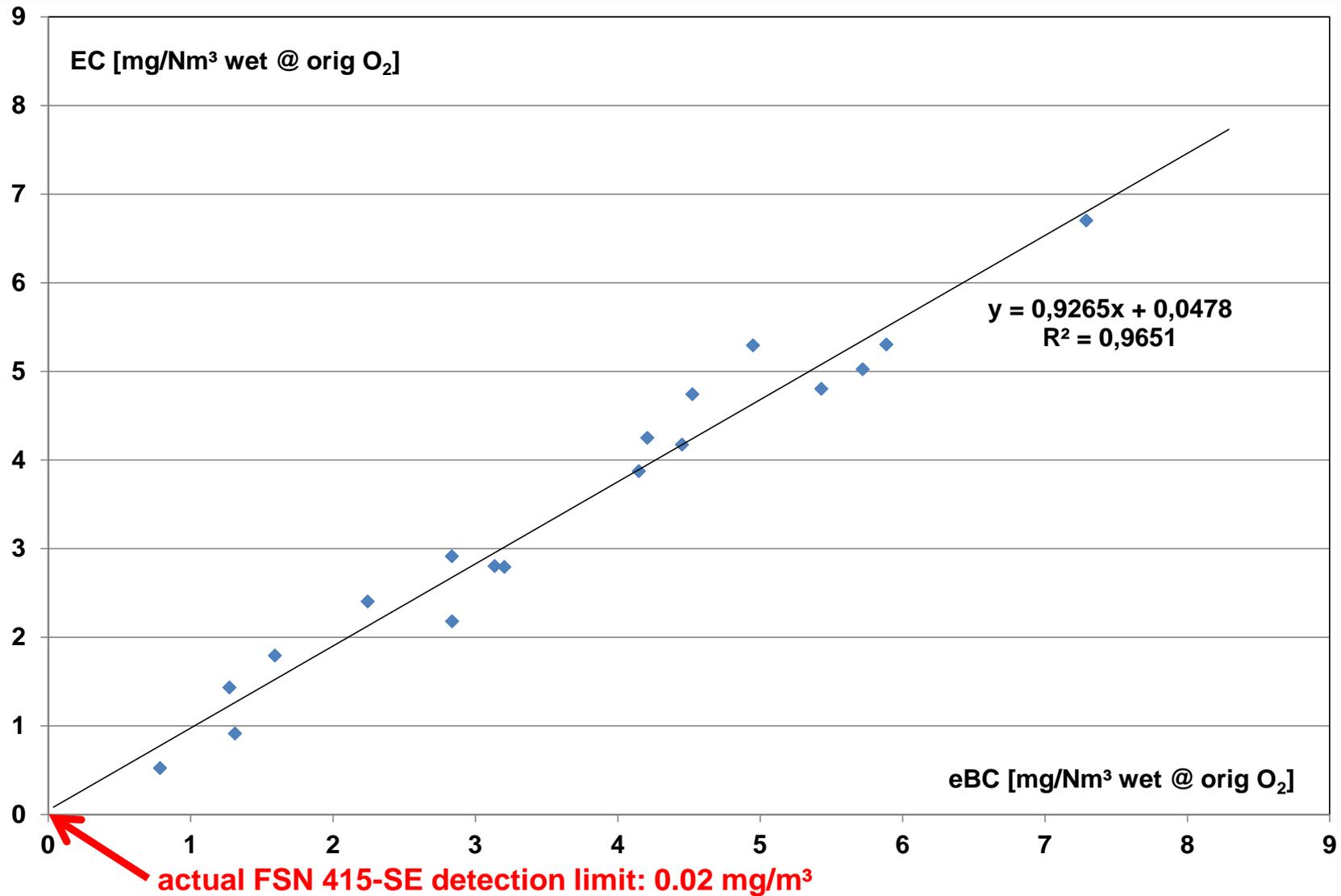
Reaching 415-SE lowest detection limit with 32/40PGI Gas



Note: Measurement time for PM & dust samples 1.5 hours vs. 2 min for FSN !

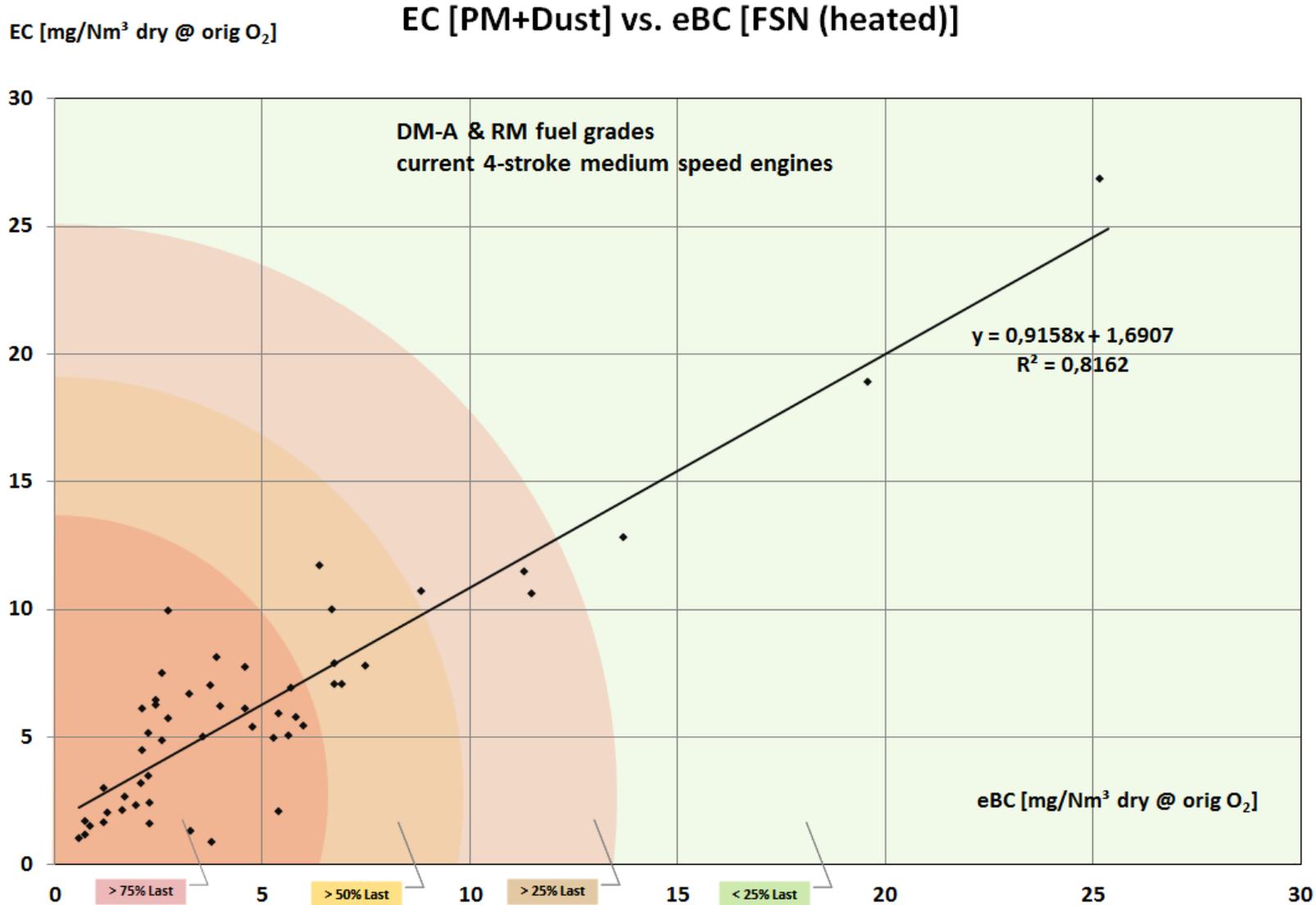
Results

Correlation example EC (PM) vs. eBC (FSN) 21/31 EN-590 ULSD



Results

Correlation example from [PPR 1/8/3] DM-A & RM grade



Conclusions 1/2

Measurement methods, engines & fuels



Analytical methods for determination of total carbon (TC) differ within approx. 25%

But analytical methods can significantly differ up to 200% for OC & EC up to 600%

Contrary to its definition, hot in-stack PM (dust) still contains significant volatile fractions

Almost all thermal methods are prone to charring effects resulting in overestimated EC

Only by cross-referencing, accurate methods can be distinguished

FSN, MAAP, NIOSH & DNV-GL in-house indicate accurate eBC respectively EC values

Although scatter band increase (or precision decrease?) with lower fuel quality, correlations between FSN, MAAP, NIOSH & EC can be established

FSN is sensitive enough even for very low BC emissions

Conclusions 2/2

Measurement methods, engines & fuels



Compared to any other method, which requires either controlled high dilution or additional thermo-chemical analysis, FSN emerged as most robust & sufficiently accurate method

Nevertheless, difference between methods & scatter within a single method persist

-> Why should this improve with PAS?

One order of magnitude difference between MDT values compared to [Lack]

-> What would constitute a reliable data basis?

Contrary to automotive diesels, PM from large medium speed 4-stroke engines mainly consist of sulfates, sulfur bound water & OC, BC tend to increase with lower engine load

Gas engines EC / eBC originate from lube oil

Due to high fuel oxygen content, renewable fuels show lower EC / eBC

Double bonds & aromatic fuel compounds tend to increase EC / eBC, polyaromatic content of RM-grade fuels may vary between 5 – 50% at least

-> What will happen with expected future hybrid fuels?

-> What constitutes a reliable reference fuel?

Acknowledgements & References



Part of presented data taken from BMBF Project “BioClean”, Reducing emissions of climate-active gases & particulates from large Diesel engines for ship propulsion systems & stationary power supply by the application of fuels from renewable sources.

Part of presented data taken from FVV Project “Dieselruß” for an improved carbon determination.

BGI 505-44 (ex ZH 1/120.44): https://www.umwelt-online.de/recht/arbeitss/uvv/bgi/505_44a.htm

NIOSH-5040: <https://www.cdc.gov/niosh/docs/2003-154/pdfs/5040.pdf>

MAAP-5012: <https://www.thermofisher.com/order/catalog/product/MODEL5012>

AVL-415-SE: <https://www.avl.com/-/avl-smoke-meter>

DNV-GL in-house method: IMO PPR 1/8/4 - Proposed measurement method for Black Carbon: Determination of Elemental Carbon from PM Filter Samples, EUROMOT submission.

IMO PPR 1/8/3 - Proposed measurement method for Black Carbon, EUROMOT submission.

Petzold, A.: Institut für Physik der Atmosphäre DLR Oberpfaffenhofen, 82234 Wessling, Germany.

Lack D., et al.: Light absorbing carbon emissions from shipping, Geophysical Research Letters Vol. 35: L113815, 2008.

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Do you have any more questions?



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